

INDEX OF IMPS LAMB AND MUTTON ITEMS SERIES - 200

Item No.	Defect Table	Item No.	Defect Table	Item No.	Defect Table
200	200 A	209B	200 E	234	200 I
200A	200 A	210	200 E	234A	200 I
200B	200 A	229	200 A	234B	200 I
202	200 A	229A	200 A	234C	200 I
203	200 A	230	200 A	234D	200 I
204	200 B	231	200 F	234E	200 I
204A	200 B	232	200 F	234F	200 I
204B	200 B	232A	200 F	234G	200 I
204C	200 B	232B	200 G	235	200 A
204D	200 B	232C	200 G	236	200 A
204E	200 B	232D	200 G	238	200 J
206	200 C	232E	200 G	239	200 J
207	200 C	233	200 H	242	200 F
207A	200 C	233A	200 H	243	200 F
208	200 D	233B	200 H	244	200 F
208A	200 D	233C	200 H	245	200 I
208B	200 D	233D	200 H	246	200 G
208C	200 D	233E	200 H	295	200 J
209	200 E	233F	200 H	295A	200 J
209A	200 E	233G	200 H	296	200 K
				296A	200 K

INDEX OF IMPS LAMB AND MUTTON PORTION CUT ITEMS SERIES - 200

Item No.	Defect Table
1200	200 L
1201	200 L
1202	200 L
1204B	200 M
1204C	200 M
1204D	200 M
1204F	200 M
1207	200 M
1232A	200 M
1232B	200 N
1232C	200 N
1233E	200 M
1234	200 N
1234A	200 N
1296	200 N
1296A	200 N
1297	200 N
1297A	200 N
1297B	200 N

TABLE 200 A

The following defects are applicable to **carcass** Item Nos. 200, 200A, 200B, 202, 203, 229, 229A, 230, 235, 236. Sample unit shall be 1 item.

101	Fell membrane measures greater than 1.0 inch (25 mm) in any dimension.	108	Presence of adjacent cut(s) exceeding 4 percent of cut weight.
201	The diaphragm, when present, not firmly attached and the membranous portion exceeding 0.25 inch (6 mm) from the lean at any point.	222	Presence of adjacent cut(s) exceeding 2 percent but not more than 4 percent of cut weight.
102	Trotter (lower foreshank) not properly removed. (Item No. 200B)	140	Maximum fat thickness at any point exceeding that specified or required in the item description.
202	Heart fat or thymus glands measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	141	Maximum average fat thickness exceeding that specified.
103	Cut separations not in accordance with item descriptions. (Item No. 200A, 200B)	142	Presence of the kidney, kidney knob, spleen, and/or hanging tender.
204	The internal fat covering the lumbar, sacral, pelvic, and tenderloin regions exceeding 0.5 inch (13 mm) in depth at any point.	292	Bruise measuring 1.0 inch (25 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
205	Presence of score more than 0.5 inch (13 mm) in depth at deepest point and when depth is multiplied by the length is equal to or greater than 2.	293	Blood clot measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) in a second dimension.
105	Evidence of callus measuring 0.5 inch (13 mm) or more in any direction.	294	Presence of any portion of the spinal cord measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
206	All cut separations not forming an approximate right angle with the skin surface (not applicable for cut separations through natural seams).	295	Presence of dehydrated surfaces measuring 1.0 square inch or more.
107	A small amount or more of lean removed from major muscle(s).	296	Product not within specified weight range.
221	More than a slight amount, but less than a small amount, of lean removed from major muscle(s).	297	Item not properly netted or tied when specified.
		298	Cut not practically free of bone dust.
		299	Cut not free of ragged edges. (Defect is scored when combined weight of the portion(s) of the ragged edges extending more than one inch from point of attachment exceeds 1.0 percent of the weight of the cut.)

TABLE 200 B

The following defects are applicable to **rack** Item Nos. 204, 204A, 204B, 204C, 204D, 204E. Sample unit shall be 1 item.

101	Fell membrane measures greater than 1.0 inch (25 mm) in any dimension.	223	Fat over the inside surface of rib exceeding 0.2 inch (5 mm) in depth at any point.
205	Presence of score more than 0.5 inch (13 mm) in depth at deepest point and when depth is multiplied by the length is equal to or greater than 2.	227	Presence of the diaphragm and fat on the ventral surface of the vertebrae exceeding 1.0 inch (25 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
206	All cut separations not forming an approximate right angle with the skin surface (not applicable for cut separations through natural seams).	233	The underlying fat covering the longissimus dorsi and spinalis dorsi not trimmed to an uniform thickness for the entire seamed surface. (No more than 0.5 difference). (Item nos. 204C, 204D, 204E)
104	Unauthorized bone or cartilage measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	140	Maximum fat thickness at any point exceeding that specified or required in the item description.
208	Unauthorized bone or cartilage measuring 0.2 inch (5 mm) or more but less than 0.5 inch (13 mm) in one dimension and 0.2 inch (5 mm) or more in a second dimension.	141	Maximum average fat thickness exceeding that specified.
105	Evidence of callus measuring 0.5 inch (13 mm) or more in any direction.	292	Bruise measuring 1.0 inch (25 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
106	Backstrap measuring 1.0 inch (25 mm) or more in one dimension and 0.5 inch (13 mm) or more in a second dimension. (Item Nos. 204C, 204D)	293	Blood clot measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) in a second dimension.
210	Backstrap measuring 0.2 inch (5 mm) or more but less than 1.0 inch (25 mm) in one dimension and 0.5 inch (13 mm) or more in a second dimension. (Item Nos. 204C, 204D)	294	Presence of any portion of the spinal cord measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
107	A small amount or more of lean removed from major muscle(s).	295	Presence of dehydrated surfaces measuring 1.0 square inch or more.
221	More than a slight amount, but less than a small amount, of lean removed from major muscle(s).	296	Product not within specified weight range.
108	Presence of adjacent cut(s) exceeding 4 percent of cut weight.	297	Item not properly netted or tied when specified.
222	Presence of adjacent cut(s) exceeding 2 percent but not more than 4 percent of cut weight.	298	Cut not practically free of bone dust.
112	Chine bone not removed as specified. (Item Nos. 204A, 204B, 204C, 204D)	299	Cut not free of ragged edges. (Defect is scored when combined weight of the portion(s) of the ragged edges extending more than one inch from point of attachment exceeds 1.0 percent of the weight of the cut.)
116	Presence of fat cover. (Item Nos. 204B, 204C, 204D, 204E)		

TABLE 200 C

The following defects are applicable to ***bone-in shoulder*** Item Nos. 206, 207, 207A. Sample unit shall be 1 item.

101	Fell membrane measures greater than 1.0 inch (25 mm) in any dimension.	140	Maximum fat thickness at any point exceeding that specified or required in the item description.
202	Heart fat or thymus glands measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	141	Maximum average fat thickness exceeding that specified.
205	Presence of score more than 0.5 inch (13 mm) in depth at deepest point and when depth is multiplied by the length is equal to or greater than 2.	292	Bruise measuring 1.0 inch (25 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
206	All cut separations not forming an approximate right angle with the skin surface (not applicable for cut separations through natural seams).	293	Blood clot measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) in a second dimension.
105	Evidence of callus measuring 0.5 inch (13 mm) or more in any direction.	294	Presence of any portion of the spinal cord measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
107	A small amount or more of lean removed from major muscle(s).	295	Presence of dehydrated surfaces measuring 1.0 square inch or more.
221	More than a slight amount, but less than a small amount, of lean removed from major muscle(s).	296	Product not within specified weight range.
108	Presence of adjacent cut(s) exceeding 4 percent of cut weight.	297	Item not properly netted or tied when specified.
222	Presence of adjacent cut(s) exceeding 2 percent but not more than 4 percent of cut weight.	298	Cut not practically free of bone dust.
		299	Cut not free of ragged edges. (Defect is scored when combined weight of the portion(s) of the ragged edges extending more than one inch from point of attachment exceeds 1.0 percent of the weight of the cut.)

TABLE 200 D

The following defects are applicable to **boneless shoulder** Item Nos. 208, 208A, 208B, 208C. Sample unit shall be 1 item.

101	Fell membrane measures greater than 1.0 inch (25 mm) in any dimension.	220	Diameter of blood vessel when only a cross-section is exposed measuring 0.5 inch (13 mm) or more in any dimension or exposed blood vessel that measures 0.5 inch (13 mm) or more in length and 0.5 inch (13 mm) or more in diameter.
201	The diaphragm, when present, not firmly attached and the membranous portion exceeding 0.25 inch (6 mm) from the lean at any point.	107	A small amount or more of lean removed from major muscle(s).
202	Heart fat or thymus glands measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	221	More than a slight amount, but less than a small amount, of lean removed from major muscle(s).
205	Presence of score more than 0.5 inch (13 mm) in depth at deepest point and when depth is multiplied by the length is equal to or greater than 2.	108	Presence of adjacent cut(s) exceeding 4 percent of cut weight.
206	All cut separations not forming an approximate right angle with the skin surface (not applicable for cut separations through natural seams).	222	Presence of adjacent cut(s) exceeding 2 percent but not more than 4 percent of cut weight.
207	The breast not separated from the foreshank through the natural seam.	140	Maximum fat thickness at any point exceeding that specified or required in the item description.
104	Bone or cartilage measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	141	Maximum average fat thickness exceeding that specified.
208	Bone or cartilage measuring 0.2 inch (5 mm) or more but less than 0.5 inch (13 mm) in one dimension and 0.2 inch (5 mm) or more in a second dimension.	292	Bruise measuring 1.0 inch (25 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
105	Evidence of callus measuring 0.5 inch (13 mm) or more in any direction.	293	Blood clot measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) in a second dimension.
106	Backstrap measuring 1.0 inch (25 mm) or more in one dimension and 0.5 inch (13 mm) or more in a second dimension. (Item Nos. 204C, 204D)	294	Presence of any portion of the spinal cord measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
210	Backstrap measuring 0.2 inch (5 mm) or more but less than 1.0 inch (25 mm) in one dimension and 0.5 inch (13 mm) or more in a second dimension. (Item Nos. 204C, 204D)	295	Presence of dehydrated surfaces measuring 1.0 square inch or more.
212	Presence of tendons on elbow end of the outside shoulder protruding more than 0.3 inch (8 mm) from the surface of the lean.	296	Product not within specified weight range.
218	Prescapular and/or any exposed lymph glands measuring 0.3 inch (8 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	297	Item not properly netted or tied when specified.
		298	Cut not practically free of bone dust.
		299	Cut not free of ragged edges. (Defect is scored when combined weight of the portion(s) of the ragged edges extending more than one inch from point of attachment exceeds 1.0 percent of the weight of the cut.)

TABLE 200 E

The following defects are applicable to **breast/rib/shank** Item Nos. 209, 209A, 209B, 210. Sample unit shall be 1 item.

101	Fell membrane measures greater than 1.0 inch (25 mm) in any dimension.	248	Presence of diaphragm, and serous membrane (peritoneum) exceeding 1.0 inch (25 mm) in one dimension and 0.5 inch (13 mm) in a second dimension.
201	The diaphragm, when present, not firmly attached and the membranous portion exceeding 0.25 inch (6 mm) from the lean at any point.	251	The latissimus dorsi and exterior fat cover not removed. (Item No. 209A)
102	Trotter (lower foreshank) not properly removed.	256	Ribs exceed specified width (distance between the dorsal and ventral sides) of the rib sections by 0.5 inch (13 mm). (Item No. 209A)
202	Heart fat or thymus glands measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	182	Cross section of costal cartilages not evident.
105	Evidence of callus measuring 0.5 inch (13 mm) or more in any direction.	292	Bruise measuring 1.0 inch (25 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
205	Presence of score more than 0.5 inch (13 mm) in depth at deepest point and when depth is multiplied by the length is equal to or greater than 2.	293	Blood clot measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
207	The brisket not separated from the foreshank through the natural seam.	295	Presence of dehydrated surfaces measuring 1.0 square inch or more.
124	Rib number incorrect.	296	Product not within specified weight range.
140	Maximum fat thickness at any point exceeding that specified or required in the item description.	298	Cut not practically free of bone dust.
141	Maximum average fat thickness exceeding that specified.	299	Cut not free of ragged edges. (Defect is scored when combined weight of the portion(s) of the ragged edges extending more than one inch from point of attachment exceeds 1.0 percent of the weight of the cut.)
243	Evidence of cartilaginous junctures of the rib and thoracic vertebrae.		

TABLE 200 F

The following defects are applicable to ***bone-in loin*** Item Nos. 231, 232, 232A, 242, 243, 244. Sample unit shall be 1 piece.

101	Fell membrane measures greater than 1.0 inch (25 mm) in any dimension.	140	Maximum fat thickness at any point exceeding that specified or required in the item description.
203	Presence of the kidney, kidney knob, spleen, and/or hanging tender.	141	Maximum average fat thickness exceeding that specified.
204	The internal fat covering the lumbar, sacral, pelvic, and tenderloin regions exceeding 0.5 inch (13 mm) in depth at any point.	273	Evidence of the spinal groove measuring 1.0 inch (25 mm) or more in any dimension.
105	Evidence of callus measuring 0.5 inch (13 mm) or more in any direction.	292	Bruise measuring 1.0 inch (25 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
205	Presence of score more than 0.5 inch (13 mm) in depth at deepest point and when depth is multiplied by the length is equal to or greater than 2.	293	Blood clot measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
206	All cut separations not forming an approximate right angle with the skin surface (not applicable for cut separations through natural seams).	294	Presence of any portion of the spinal cord measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) in a second dimension.
107	A small amount or more of lean removed from major muscle(s).	295	Presence of dehydrated surfaces measuring 1.0 square inch or more.
221	More than a slight amount, but less than a small amount, of lean removed from major muscle(s).	296	Product not within specified weight range.
108	Presence of adjacent cut(s) exceeding 4 percent of cut weight.	297	Item not properly netted or tied when specified.
222	Presence of adjacent cut(s) exceeding 2 percent but not more than 4 percent of cut weight.	298	Cut not practically free of bone dust.
		299	Cut not free of ragged edges. (Defect is scored when combined weight of the portion(s) of the ragged edges extending more than one inch from point of attachment exceeds 1.0 percent of the weight of the cut.)

TABLE 200 G

The following defects are applicable to ***boneless loin*** Item Nos. 232B, 232C, 232D, 232E, 246. Sample unit shall be 1 piece.

101	Fell membrane measures greater than 1.0 inch (25 mm) in any dimension.	108	Presence of adjacent cut(s) exceeding 4 percent of cut weight.
203	Presence of kidney, kidney knob, spleen, and/or hanging tender.	222	Presence of adjacent cut(s) exceeding 2 percent but not more than 4 percent of cut weight.
204	The internal fat covering the lumbar, sacral, pelvic, and tenderloin regions exceeding 0.5 inch (13 mm) in depth at any point.	140	Maximum fat thickness at any point exceeding that specified or required in the item description.
205	Presence of score more than 0.5 inch (13 mm) in depth at deepest point and when depth is multiplied by the length is equal to or greater than 2.	141	Maximum average fat thickness exceeding that specified.
206	All cut separations not forming an approximate right angle with the skin surface (not applicable for cut separations through natural seams).	292	Bruise measuring 1.0 inch (25 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
104	Bone or cartilage measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	293	Blood clot measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
208	Bone or cartilage measuring 0.2 inch (5 mm) or more but less than 0.5 inch (13 mm) in one dimension and 0.2 inch (5 mm) or more in a second dimension.	294	Presence of any portion of the spinal cord measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
105	Evidence of callus measuring 0.5 inch (13 mm) or more in any direction.	295	Presence of dehydrated surfaces measuring 1.0 square inch or more.
220	Diameter of blood vessel when only a cross-section is exposed measuring 0.5 inch (13 mm) or more in any dimension or exposed blood vessel that measures 0.5 inch (13 mm) or more in length and 0.5 inch (13 mm) or more in diameter.	296	Product not within specified weight range.
107	A small amount or more of lean removed from major muscle(s).	297	Item not properly netted or tied when specified.
221	More than a slight amount, but less than a small amount, of lean removed from major muscle(s).	298	Cut not practically free of bone dust.
		299	Cut not free of ragged edges. (Defect is scored when combined weight of the portion(s) of the ragged edges extending more than one inch from point of attachment exceeds 1.0 percent of the weight of the cut.)

TABLE 200 H

The following defects are applicable to ***bone-in leg*** Item Nos. 233, 233A, 233B, 233C, 233D, 233E, 233F, 233G. Sample unit shall be one piece.

		item description.
101	Fell membrane measures greater than 1.0 inch (25 mm) in any dimension.	
102	Trotter (lower foreshank) not properly removed.	141 Maximum average fat thickness exceeding that specified.
205	Presence of score more than 0.5 inch (13 mm) in depth at deepest point and when depth is multiplied by the length is equal to or greater than 2.	257 Presence of gambrel cord protruding more than 0.3 inch (8 mm).
206	All cut separations not forming an approximate right angle with the skin surface (not applicable for cut separations through natural seams).	261 Presence of the obliquus internus abdominis and rectus abdominis (flank muscles).
104	Bone measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	265 Presence of the lean and fat that overlaid the aitch bone measuring 1.0 square inch. (Item 233G)
208	Bone or cartilage measuring 0.2 inch (5 mm) or more but less than 0.5 inch (13 mm) in one dimension and 0.2 inch (5 mm) or more in a second dimension.	268 The shank not removed as specified (at the stifle joint and by a cut through the natural seam between the heel (gastrocnemius) and superficial digital flexor.
105	Evidence of callus measuring 0.5 inch (13 mm) or more in any direction.	292 Bruise measuring 1.0 inch (25 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
107	A small amount or more of lean removed from major muscle(s).	293 Blood clot measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
221	More than a slight amount, but less than a small amount, of lean removed from major muscle(s).	295 Presence of dehydrated surfaces measuring 1.0 square inch or more.
108	Presence of adjacent cut(s) exceeding 4 percent of cut weight.	296 Product not within specified weight range.
222	Presence of adjacent cut(s) exceeding 2 percent but not more than 4 percent of cut weight.	297 Item not properly netted or tied when specified.
140	Maximum fat thickness at any point exceeding that specified or required in the	298 Cut not practically free of bone dust.
		299 Cut not free of ragged edges. (Defect is scored when combined weight of the portion(s) of the ragged edges extending more than one inch from point of attachment exceeds 1.0 percent of the weight of the cut.)

TABLE 200 I

The following defects are applicable to **boneless leg** Item Nos. 234, 234A, 234B, 234C, 234D, 234E, 234F, 234G, 245. Sample unit shall consist of 1 piece.

101	Fell membrane measures greater than 1.0 inch (25 mm) in any dimension.	222	Presence of adjacent cut(s) exceeding 2 percent but not more than 4 percent of cut weight.
205	Presence of score more than 0.5 inch (13 mm) in depth at deepest point and when depth is multiplied by the length is equal to or greater than 2.	140	Maximum fat thickness at any point exceeding that specified or required in the item description.
206	All cut separations not forming an approximate right angle with the skin surface (not applicable for cut separations through natural seams).	141	Maximum average fat thickness exceeding that specified.
104	Bone and cartilage measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	257	Presence of gambrel cord protruding more than 0.3 inch (8 mm).
208	Bone and cartilage measuring 0.2 inch (5 mm) or more but less than 0.5 inch (13 mm) in one dimension and 0.2 inch (5 mm) or more in a second dimension.	261	Presence of the obliquus internus abdominis and rectus abdominis (flank muscles).
105	Evidence of callus measuring 0.5 inch (13 mm) or more in any direction.	263	Presence of sacrosciatic ligament measuring 1.0 square inch or more.
211	Calcified (scratchy) periosteum measuring 1.0 inch (25 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	264	Presence of the thick opaque portion of the gracilis membrane measuring 1.0 square inches or more.
214	The tendinous ends of shanks, knuckles, and bottoms having a cross-sectional cut exposing less than 75 percent lean tissue.	265	Presence of the lean and fat that overlaid the aitch bone measuring 1.0 square inch.
218	Popliteal and/or any exposed lymph glands measuring 0.3 inch (8 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	268	The shank not removed as specified (at the stifle joint and by a cut through the natural seam between the heel (gastrocnemius) and superficial digital flexor.
220	Diameter of blood vessel when only a cross-section is exposed measuring 0.5 inch (13 mm) or more in any dimension or exposed blood vessel that measures 0.5 inch (13 mm) or more in length and 0.5 inch (13 mm) or more in diameter.	292	Bruise measuring 1.0 inch (25 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
107	A small amount or more of lean removed from major muscle(s).	293	Blood clot measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
221	More than a slight amount, but less than a small amount, of lean removed from major muscle(s).	295	Presence of dehydrated surfaces measuring 1.0 square inch or more.
108	Presence of adjacent cut(s) exceeding 4 percent of cut weight.	296	Product not within specified weight range.
		297	Item not properly netted or tied when specified.
		298	Cut not practically free of bone dust.
		299	Cut not free of ragged edges. (Defect is scored when combined weight of the portion(s) of the ragged edges extending more than one inch from point of attachment exceeds 1.0 percent of the weight of the cut.)

TABLE 200 J^{1,2/}

The following defects are applicable to *lean trim/cubes/kabobs* Item Nos. 238, 239, 295, 295A. Lot and sample unit shall be 5 lbs. finished product.

101	Fell membrane measures greater than 1.0 inch (25 mm) in any dimension.	228	Presence of two or more pieces that are less than 0.5 inch (13 mm) at any point. (Item No. 239)
104	Bone and cartilage measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	131	More than 10 percent, by weight, of sample unit consisting of dices which have any individual surface exceeding 2.5 inches (6.2 cm) in length and/or are not of a size equivalent to a 1.5 inches (3.8 cm) to 2.0 inches (5.0 cm) cube. (Item No. 295A)
208	Bone and cartilage measuring 0.2 inch (5 mm) or more but less than 0.5 inch (13 mm) in one dimension and 0.2 inch (5 mm) or more in a second dimension.	133	More than 10 percent, by weight, of sample unit consisting of dices that have exposed surface and/or seam fat exceeding 0.25 inch (6 mm) thickness at any point.
106	Backstrap measuring 1.0 inch (25 mm) or more in one dimension and 0.5 inch (13 mm) or more in a second dimension.	134	More than 10 percent, by weight, of the sample unit consisting of pieces having surface area that is less than 6.0 square inches on one side. (Item No. 239)
210	Backstrap measuring 0.2 inch (5 mm) or more but less than 1.0 inch (25 mm) in one dimension and 0.5 inch (13 mm) or more in a second dimension.	255	Presence of two dices having connective tissue measuring more than 0.2 inch (5 mm) in thickness (width) (score one defect per two dices).
218	Exposed lymph glands measuring 0.3 inch (8 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	258	Presence of 2 or more acceptable dice size pieces that consist entirely of fat (do not score if defect 133 is scored in same sample unit).
220	Diameter of blood vessel when only a cross-section is exposed measuring 0.5 inch (13 mm) or more in any dimension or exposed blood vessel that measures 0.5 inch (13 mm) or more in length and 0.5 inch (13 mm) or more in diameter.	293	Blood clot measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
127	Evidence of callused meat.	294	Presence of any portion of the spinal cord measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
129	More than 15 percent, by weight, of sample unit consisting of dices which have any individual surface exceeding 2.5 inches (6.2 cm) in length and/or are not of a size equivalent to a 0.5 inch (13 mm) to 1.25 inch (3.1 cm) cube. (Item No. 295)	295	Presence of dehydrated surfaces measuring 1.0 square inch or more.
128	Less than 75 percent of lean exposed and remaining fat exceeds 0.25 inch (6 mm) depth at any point. (Item No. 239)	296	Product not within specified weight range.
		298	Cut not practically free of bone dust.

1/ Presence of shank and/or, unless otherwise specified, heel meat shall cause rejection of the lot.

2/ Presence of product having ground appearance shall cause rejection of the lot.

TABLE 200 K

The following defects are applicable to **ground lamb** Item Nos. 296, 296A. Fresh-chilled boneless lamb shall be examined prior to grinding. Sample unit shall consist of a minimum of 10 pounds of adjacent meat. Evidence of lamb after final grinding appearing abnormally light in color (i.e. light grayish pink) shall cause rejection of the lot.

101	Fell membrane measures greater than 1.0 inch (25 mm) in any dimension.	219	Cod, udder, kidney, pelvic, or heart fat having a surface area measuring 2.0 square inches or more and 0.5 inch (13 mm) or more in depth at any point.
104	Bone or cartilage measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	220	Diameter of blood vessel when only a cross-section is exposed measuring 0.5 inch (13 mm) or more in any dimension or exposed blood vessel that measures 0.5 inch (13 mm) or more in length and 0.5 inch (13 mm) or more in diameter.
208	Bone or cartilage measuring 0.2 inch (5 mm) or more but less than 0.5 inch (13 mm) in one dimension and 0.2 inch (5 mm) or more in a second dimension.	253	Presence of 2 or more pieces of any size which more than 50 percent of its surface area is composed of heavy opaque connective tissue, bone, cartilage, or calcified periosteum (do not score if defects 104, 208, 212, 215, or 254 are scored for those pieces).
106	Backstrap measuring 1.0 inch (25 mm) or more in one dimension and 0.5 inch (13 mm) or more in a second dimension.	254	Presence of heavy opaque connective tissue measuring 3.0 square inches or more.
210	Backstrap measuring 0.2 inch (5 mm) or more but less than 1.0 inch (25 mm) in one dimension and 0.5 inch (13 mm) or more in a second dimension.	292	Bruise measuring 1.0 inch (25 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
212	Presence of tendons on elbow end of the outside shoulder protruding more than 0.3 inch (8 mm) from the surface of the lean.	293	Blood clot measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
214	The tendinous ends of shanks, knuckles, and bottoms having a cross-sectional cut exposing less than 75 percent lean tissue.	294	Presence of any portion of the spinal cord measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
215	The membranous covering from skirts, flanks, hanging tenders, and abdominal section of the breasts or the membranous portion of the diaphragm measuring 3.0 square inches or more.	296	Product not within specified weight range.
218	Popliteal, prescapular, prefemoral and/or any exposed lymph glands measuring 0.3 inch (8 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	298	Cut not practically free of bone dust.

TABLE 200 L^{1,2/}

The following defects are applicable to ***cubed/braising steak*** Item Nos. 1200, 1201, and 1202. Sample unit shall be 1 portion cut item. No individual defect shall be scored more than once per sample unit.

101	Fell membrane measures greater than 1.0 inch (25 mm) in any dimension.	262	Score more than 1.0 inch (25 mm) in length and more than 1/2 the thickness of the portion cut in depth.
104	Bone measuring 0.2 inch (5 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	266	Thickness of portion cut not within tolerance permitted.
109	Cartilage measuring 0.3 inch (8 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	267	Thickness uniformity of portion varies more than tolerance.
110	Backstrap measuring 0.2 inch (5 mm) or more in one dimension and 0.5 inch (13 mm) or more in a second dimension.	269	Surface and/or seam fat measuring 0.1 inch (2 mm) or more in thickness exceeding 50 percent of total circumference of the steak. (Item No. 1202)
118	Exposed lymph glands measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	270	Surface and/or seam fat exceeding 15 percent of total area on either side of the steak. (Item Nos. 1200, 1201)
127	Evidence of callused meat.	271	Item breaks completely apart when suspended from a point no less than 0.5 inch (13 mm) from outer edge.
140	Maximum fat thickness at any point exceeding that specified or required in the item description.	278	Knitting of two or more pieces together. (Item Nos. 1201, 1202)
141	Maximum average fat thickness exceeding that specified.	279	Specified dimension (e.g., diameter, length and width) of portion cut not within 0.5 inch (13 mm).
254	Presence of heavy opaque connective tissue.	295	Presence of dehydrated surfaces measuring 1.0 square inch or more.
255	Presence of intermuscular heavy connective tissue measuring 0.2 inch (5 mm) or more in any dimension.	298	Cut not practically free of bone dust.
260	Weight of portion cut not within tolerance permitted.		

^{1/} The AMS agent shall determine the supervision necessary to assure proper specified origin of all raw materials used.

^{2/} Presence of shank and/or, unless otherwise specified, heel meat shall cause rejection of the lot.

TABLE 200 M^{1/}

The following defects are applicable to all ***bone-in portion cut*** items. Sample unit shall be one portion cut item. No individual defect shall be scored more than once per sample unit.

101	Fell membrane measures greater than 1.0 inch (25 mm) in any dimension.	266	Thickness of portion cut not within tolerance permitted.
127	Evidence of callused meat.	267	Thickness uniformity of portion varies more than tolerance.
140	Maximum fat thickness at any point exceeding that specified or required in the item description.	271	Item breaks completely apart when suspended from a point no less than 0.5 inch (13 mm) from outer edge.
141	Maximum average fat thickness exceeding that specified.	292	Bruise measuring 1.0 inch (25 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
260	Weight of portion cut not within tolerance permitted.	293	Blood clot measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.
262	Score more than 1.0 inch (25 mm) in length and more than 1/2 the thickness of the portion cut in depth.	294	Presence of any portion of the spinal cord.
163	Ventral edge of rib and loin items exceeding requirement by 0.2 inch (5 mm) or more.	295	Presence of dehydrated surfaces measuring 1.0 square inch or more.
164	Presence of any portion of unauthorized muscles or bones exceeding 0.5 inch (13 mm) in any dimension on either side.	298	Cut not practically free of bone dust.

^{1/}No more than a small amount of suitable lean may be removed from properly prepared cuts prior to production of respective portion cut items (i.e. loin chops may not be produced only from the posterior portion of a loin or rib chops produced only from the anterior portion of a rack item). The AMS agent shall determine the supervision necessary to assure all suitable lean is used.

TABLE 200 N^{1,2/}

The following defects are applicable to all **boneless portion cut** items except for Item Nos. 1200, 1201, and 1202. Sample unit shall be 1 portion cut item. No individual defect shall be scored more than once per sample unit.

101	Fell membrane measures greater than 1.0 inch (25 mm) in any dimension.	266	Thickness of portion cut not within tolerance permitted.
118	Exposed lymph gland measuring 0.5 inch (13 mm) or more in one dimension and 0.2 inch (5 mm) or more in a second dimension.	267	Thickness uniformity of portion varies more than tolerance.
220	Presence of blood vessel measuring 0.5 inch (13 mm) or more in one dimension and 0.1 inch (2 mm) or more in a second dimension (when measured at right angle to each other).	271	Item breaks completely apart when suspended from a point no less than 0.5 inch (13 mm) from outer edge. (Not applicable to Item Nos. 1296, 1296A, 1297, 1297A, 1297B)
127	Evidence of callused meat.	291	Presence of tag ends measuring 0.5 inch (13 mm) or more in any dimension and will not support the weight of the chop when suspended.
140	Maximum fat thickness at any point exceeding that specified or required in the item description.	292	Bruise measuring 0.5 inch (13 mm) or more in any dimension.
141	Maximum average fat thickness exceeding that specified.	293	Blood clot measuring 0.5 inch (13 mm) or more in one dimension and 0.1 inch (2 mm) in a second dimension (when measured at right angles to each other).
260	Weight of portion cut not within tolerance permitted.	294	Presence of any portion of the spinal cord.
262	Score into the lean more than 1.0 inch (25 mm) in length and more than 1/2 the thickness of the portion cut in depth.	295	Presence of dehydrated surfaces measuring 1.0 square inch or more.
163	Ventral edge of rib and loin items exceeding requirement by 0.2 inch (5 mm) or more.	298	Cut not practically free of bone dust.

1/ No more than a small amount of suitable lean may be removed from properly prepared cuts prior to production of respective portion cut items (i.e. loin chops may not be produced only from the posterior portion of a loin or rib chops produced only from the anterior portion of a rack item). The AMS agent shall determine the supervision necessary to assure all suitable lean is used. Raw materials used for ground beef patties, flaked and formed steaks, and sliced and formed steaks shall be examined in accordance with items described in respective item description.

2/ Presence of shank and/or, unless otherwise specified, heel meat shall cause rejection of the lot.